

SPECIFICATION SHEET

MACHINE : - Used Supermax YCM 158B Vertical Machining Centre
Stock No : - 9852
Price : - £59,500.00 + Carriage + VAT
Serial No : - 301096
Control : - Heidenhain TNC426
Date of Manufacture : - 2003

SPECIFICATION

Spindle

Spindle speed 45~6000rpm
Spindle taper BT50

Travel

X axis travel 1500mm
Y axis travel 860mm
Z axis travel 750mm
Distance between spindle centre & column front 925mm
Distance between spindle nose & table top 175~925mm

Table

Table size (L x W) 1700 x 860mm
Max. load on table 2000kg
T-Slots (number x width x distance) 5 x 22mm x 150mm
Distance between table & floor 945mm

Feed

Rapid federate (X Y) 15m/min
Rapid federate (Z) 12m/min
Cutting federate 1~5000mm/min

A. T. C

Tool magazine capacity 24T
Max. tool dimensions ϕ 120 x 350mm
Max. tool diameter (without adjacent tools) ϕ 240mm
Max. tool weight 15kg
Tool pocket pitch 127mm
A. T. C time (tool to tool) 3.8sec
Tool selection method Random



STEVEN MOONEY

M • A • C • H • I • N • E • R • Y

capital equipment & machinery

Motor

Spindle speed	15kW/18.5kW
Axial motor (X)	1.5kW
Axial motor (Y)	1.5kW
Axial moor (Z)	1.5kW

Others

Machine size (W x L x H)	4690 x 3995 x 3275mm
Power consumption	40kVA
Pneumatic supplier	5.5kgf/cm ² , 100NL/min, 6m ³ /hr
Machine gross weight	18000kg

Complete with:-

Manuals

- Payment terms :- In full prior to collection or delivery
Availability :- Ex-stock subject to prior sale
Terms of trading :- Please refer to our standard terms and conditions of trading attached.

This machine can be seen under power at our premises in Burgess Hill. Every effort has been made to ensure the above specification is accurate, however we advise you to check critical criteria.

